

Fig. 1

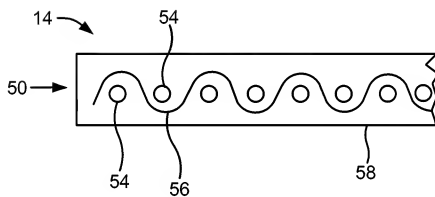
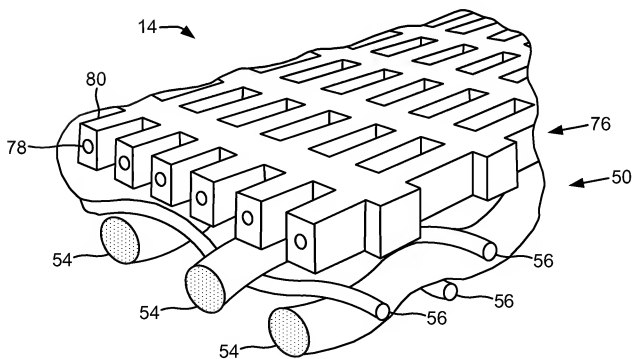
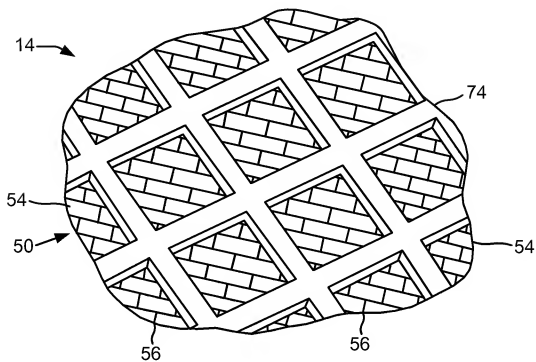


Fig. 2



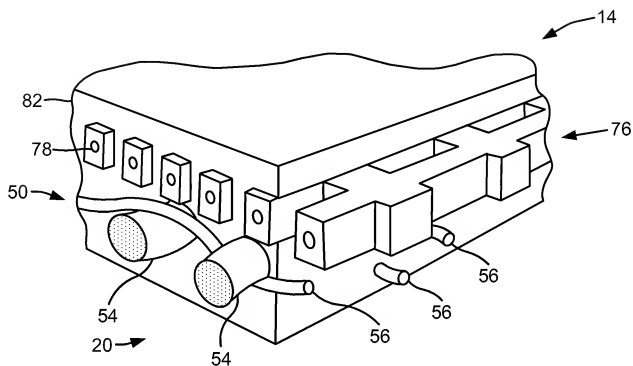


Fig. 5

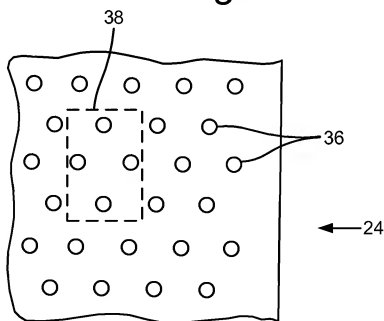


Fig. 6

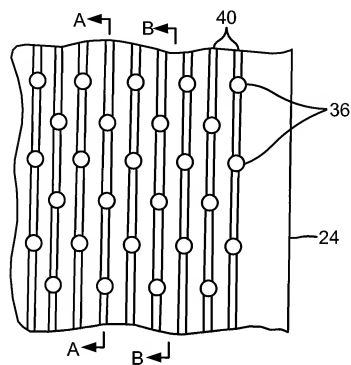


Fig. 7

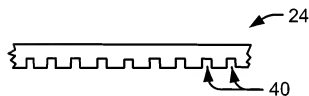


Fig. 8

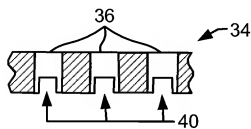


Fig. 9

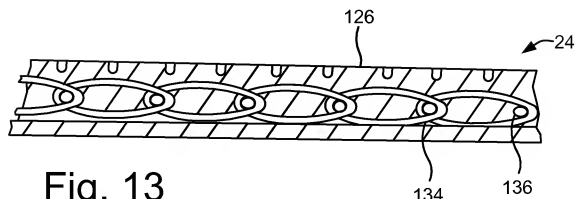


Fig. 13

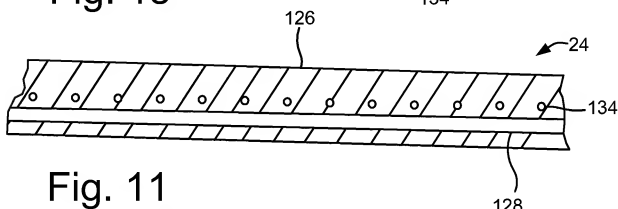


Fig. 11

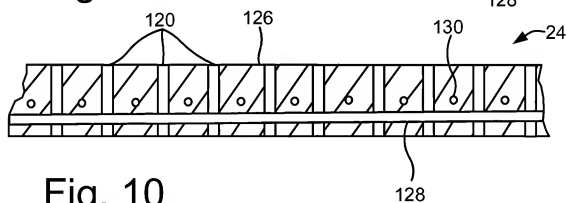


Fig. 10

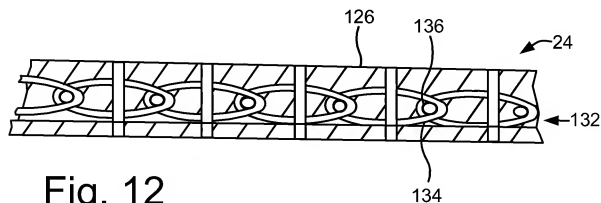


Fig. 12

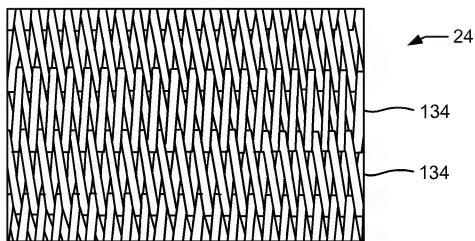


Fig. 14

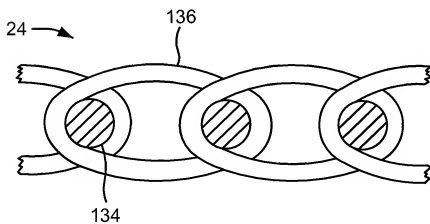


Fig. 15

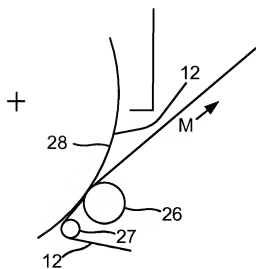


Fig. 16

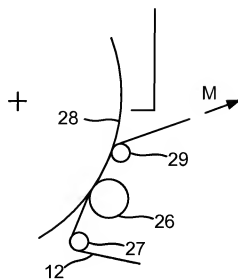


Fig. 17

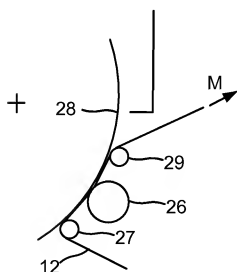


Fig. 18

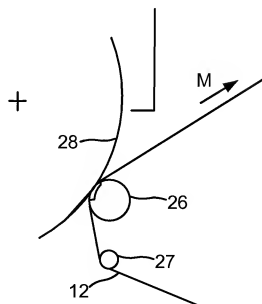


Fig. 19

Fig. 20A

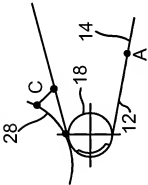
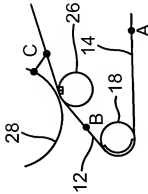


Fig. 20B



	Felt (g/m ²)	Sheet (g/m ²)	Felt (g/m ²)	Sheet (g/m ²)
A-	1200	100	A-	1200
B-	---	---	B-	800
C-	750	35	C-	810
Total Water out of	450	65	Total Water out of	390
				65

Sheet basis weight = 14 g/m² (8.6 lb/rm)